

High Speed



**Exlfilm fresh®BP** was engineered for high speed packaging machines that use single wound film.

This high performance shrink film is ideal for the frozen food industry. **Exlfilm fresh®BP** provides superior visual appeal to the product inside.

- Excellent optics enhance your retail product presentation to attract more customers.
- High speed performance maximizes production rates increasing plant efficiency.
- Consistently stronger static seals withstand the rigors of highspeed packaging and shipping.
- Exceptional tensile strength gives added durability and toughness to ensure your product is better protected.
- Complies with standards for direct food contact.



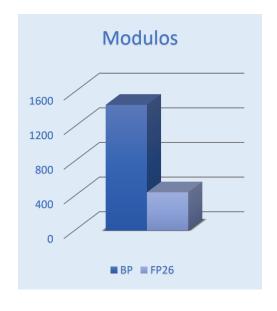
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Thickness [µm]	Length [m]		Width [mm]	
	Flat		Flat	
12,5	6.600	3.300	From 200 up to 1200 width increments of 10mm	
15	5.500	2.750		

Cardboard core internal 76.6mm Other specifications available upon request

			Thickness (µm)	
Properties		Test Method	12,5	15
Yield (m²/kg	;)	-	88,8	74,0
Unit Weight (g/	/m²)	-	11,2	13,5
Heat Shrinkage (%)	MD	60 °C, air and 5 min	3	
	TD	MIE 002	5	
	MD	90 °C, air and 5 min	5	
	TD	MIE 002	12	
	MD	120°C,	11	
	TD	air and 5 min MIE 002	20	
Tensile Strength (MPa)	MD		170	
	TD	ACTAA DOOG	175	
Elongation at Break (%)	MD	ASTM D882	125	
	TD		110	
Haze (%)		ASTM D 1003	2,3	2,6
Gloss at 20°	(%)	ASTM D 2457	100	
Coefficient of fr	riction	ASTM D 1894	0,52	
OTR <sup>(1)</sup> (cm <sup>3</sup> /(m <sup>2</sup> .2	24h.atm)	ASTM D 3985/ASTM F 1927	3500	
WVTR <sup>(2)</sup> (g /h	.m <sup>2</sup> )	ASTM E 96/E96M	0,3	
Madulas (MDa)	MD	ASTM D882	1250	
Modulos (MPa)	TD	ASTIVI DØ8Z	1450	



Note: These values are typical and not intended as limiting specifications.

Storage time should not exceed 12 months. The maximum storage temperature for optimum performance is  $35^{\circ}\text{C}$ .



Fibope comply with the requirements and regulations which state that materials may be used in food contact applications. For more information contact our technical support team.

While we believe them to be reliable the statements and information herein are only for general guidance and are not warrants or guarantees for accuracy and completeness. The use must, by test or otherwise, determine suitability for this purpose. Our standard is a suitability for this purpose. The use must, by test or otherwise, determine suitability for this purpose. Our standard is a suitability for this purpose. The use must, by test or otherwise, determine suitability for this purpose. Our standard is a suitability for this purpose. The use must, by test or otherwise, determine suitability for this purpose. Our standard is a suitability for this purpose. The use must, by test or otherwise, determine suitability for this purpose. The use must, by test or otherwise, determine suitability for this purpose. The use must, by the use must be used to be upurchase price is excluded. No one is authorized by us to make oral warranties. We reserve the right to make changes without notice or obligation in our products and publications.





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FIBOPE PORTUGUESA - FILMES BIORIENTADOS, SA is an industrial company dedicated to the production of flexible films for packaging, integrated in the group "Intertape Polymer, Inc.", of Canada. We produce films based on polyolefins, bi-oriented and co-extruded (polyolefin shrink film) in multi-layers. Being a modern unit based on a favorable costs structure and advanced production techniques, it is able to meet the

FIBOPE practices a continuous policy of quality and development of its capacities to satisfy the requirements of the customers regarding the  $products \ and \ services \ ito ffers, being \ certified \ since \ 2001, \ according \ to \ NPEN \ ISO \ 9001: \ 2008 \ and \ from \ 2013 \ according \ to \ the \ BRC / IOP \ reference$ Packaging.

The quality of the products Exlfilm®, Exlfilmplus® and Exlfilmfresh® is constantly tested in our laboratory, equipped with highly sophisticated equipment and qualified technicians, allowing to guarantee quality and consistency.

The main applications are directed to the packaging of food products, cosmetics, paper and display market in general. The concept of total compliance with our customers guides daily activities and differentiates FIBOPE from competitors.

 $<sup>^{(1)}15\</sup>mu m,\,23^{\circ}\text{C\&dry}$  gas inside/dry gas outside.  $^{(2)}\,15\mu m\,50\%$  RH, 38°C.